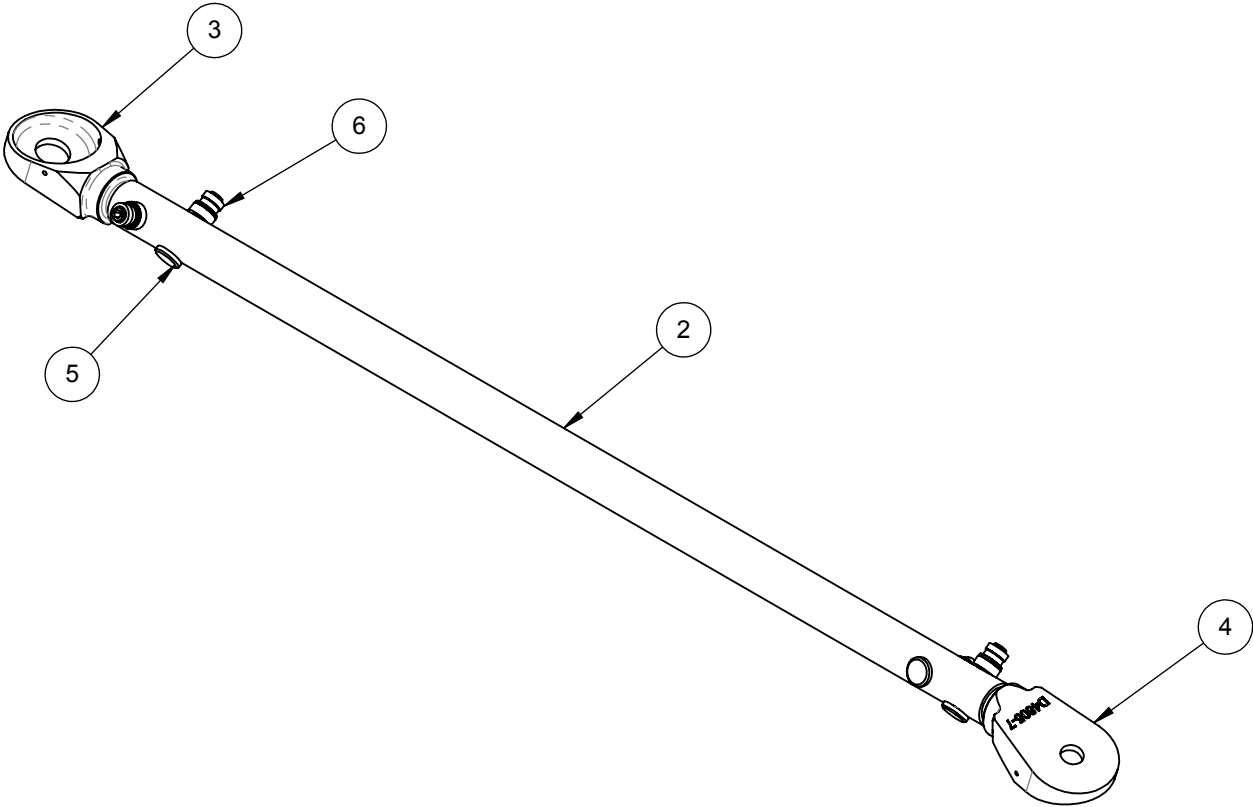


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DRAWN	RF		
CHECKED	DC	DRAWING NO. D4801	REV. A4 SHEET 2 OF 6
MFG. APPR.	JLM	TITLE AFT LEG ASSEMBLY	SCALE NTS
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DE APPR.			
DATE	13.09.16		

ITEM NO.	QTY. -042	PART NUMBER	DESCRIPTION
1	X	D4801-042	AFT LEG ASSEMBLY, RH
2	1	D4801-2	STRUT
3	1	D4805-1	END FITTING
4	1	D4805-7	END FITTING
5	4	HL20PB5-8	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR

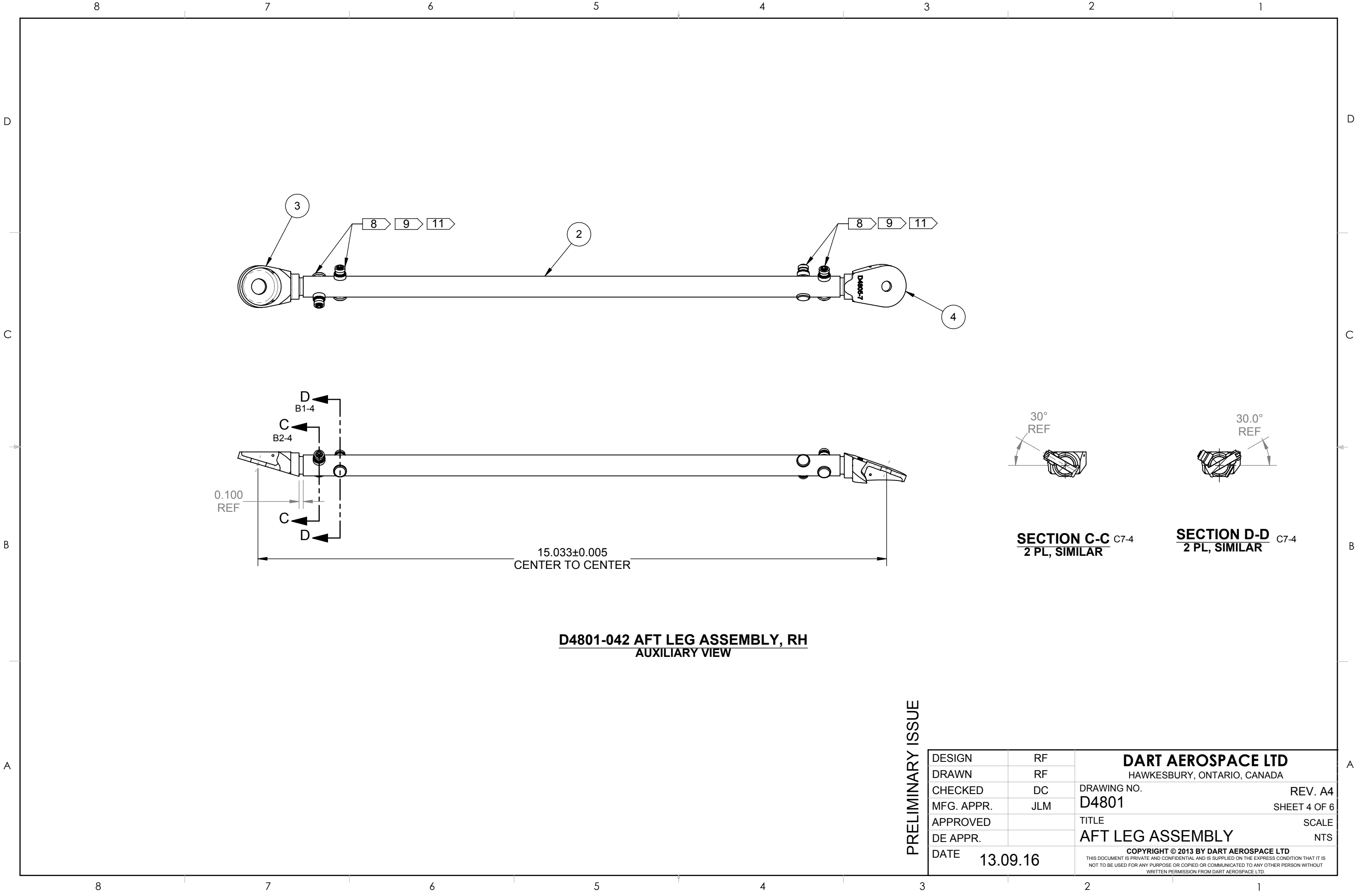


D4801-042 AFT LEG ASSEMBLY, RH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.74 lbs
 - 8) ALIGN PILOT HOLES IN D4801-2 WITH PILOT HOLES IN D4805-1 & D4805-7. DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL
REAM EACH HOLE USING P/N 31-219 (Ø 0.1610) REAMER, USING DART TOOL SETUP DT9952
 - 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA WHILE STILL WET
 - 10) ASSEMBLE PER DART TOOL DT9952
 - 11) INSTALL HL20PB5-8 HI-LOK ORIENTATION AS SHOWN

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MFG. APPR.	JLM	SHEET 4 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		AFT LEG ASSEMBLY	NTS
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